## **Treadmill Troubleshooting**

>> Safety Key | Reed Switch

| Symptom  | Possible Cause                                      | Test Procedure   | Repair   |
|--|---|--|--|
| Console only displays<br>dashes or 'Safety Key<br>Off' in the display  | Safety key is positioned incorrectly or has failed. | -Remove safety key and reapplyTest magnet.   | Replace safety key.  |
| window – Magnet style<br>key.  | Failed reed switch or failed uper control board.    | -Short the switch connector on the upper board by using a flat blade screwdriver or by placing a jumper switch on the connector. | If the upper board still displays dashes then replace upper board. Otherwise replace reedswitch. |
| Safety key will only register if moved outside of the proper position. | Improperly aligned reedswitch.                      | Remove glue from reedswitch and reposition.  | Test for proper function and glue into place.  |